



AKO

Torque Specialties

"The Standard by Which Torque is Calibrated"
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**ISO/IEC 17025:2017
Accredited**

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TSD1020 Le Twister System Accessory

TSD1020 Le Twister

- Assists in the twisting of micrometer style click wrench handles
- User operated via convenient foot switches
- Operates in both directions, with two speeds in the clockwise direction and fast return in the counterclockwise direction
- Specially designed, durable rubber chuck grips most handle types and is user replaceable
- Can be mounted to a large variety of surfaces, including work benches, tool boxes, independent stands, and most AKO calibration systems.
- Built to A.K.O., Inc.'s high standard of durability ensuring a long and reliable operational life



Operational Instructions

1. Press the handle of the wrench firmly into the rubber cone chuck
2. Pull back the locking ring on the adjustment handle into the unlocked position. Hold the locking ring in this position through the entire operation of the TSD1020 Le Twister
3. Use the left foot switch to decrease the torque setting on the wrench or the right foot switch, with fast and slow speed options, to increase the torque setting on the wrench.
4. Release the foot switch just before the wrench reaches the desired setting.
5. Remove the wrench from the rubber chuck and manually rotate the handle the last increment to achieve the desired setting.
6. Release the locking ring and ensure it locks back into place.
7. Use the wrench as intended for installation of fasteners or calibrate it on an AKO System.